

DO NOT SCALE

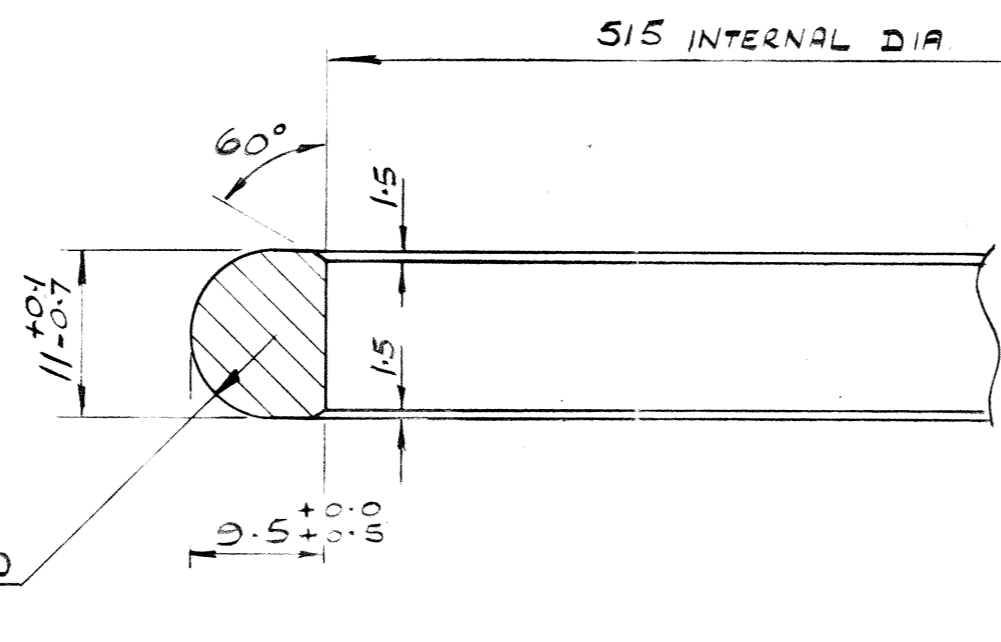
'As made' variations from design		
Var. No.	Zone	Description of variation

This drawing must not be used for manufacturing purposes, copied nor communicated in any way to third parties without written permission from Boving & Co. Limited.

Surface finish to BS 1134 CLA values in micrometres			General machining tolerances as in table unless otherwise specified.			
Symbol	Description	CLA value	Nom. size	Int.	Ext.	between cens.
F	Burned profile	25	0 — 100	+ 0,4	- 0,4	± 0,2
▽	Rough machine	12,5	100 — 180	+ 0,8	- 0,8	± 0,4
▽	Finish machine	3,2	180 — 500	+ 1,6	- 1,6	± 0,8
For treatment & painting instructions see drawing No.			500 — 1250	+ 2,6	- 2,6	± 1,3
			1250 — 3000	+ 3	- 3	± 2
			3000 — 6000	+ 5	- 6	± 3
			6000 — 10000	+ 7	- 8	± 4

Revisions					
Rev.	Zone	Description	Date	Sign.	

DIMENSIONS IN MILLIMETRES



MATERIAL: - 75°-80° SHORE -NITRILE.

35/25

No. of sets	De-sign	Plant	File reference	Date Issued	Sign.	Supplied by	Var. No.	Assy dig. No.
4		PORANKA-ZAR	6476/2/2755					39906

1	1	SEAL	SEE NOTE		
No. off per set	Item	Description	Mat'l	Spec'n	Reference
Drawn A.H.C.	Checked	1650 DIA. ROTARY VALVE.		Scale 1:1	Comparable with
Approved	Date 8/3/74	'D' SEAL.		When quoting drg. no. please quote latest revision letter	
		DRG. No.		39923.	
		Revision			